

University of Nottingham

> Integrated metrology for precision manufacturing

> > **Richard Leach**







"Integrated metrology for precision manufacturing" (22-23 January 2019, AMRC)

"Integrated metrology for additive manufacturing" (17-18 July 2019, MTC)











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Open research questions



1. The need for speed

- Sensor development, novel and enhanced
- Efficiency just measure what you need to measure
- Hybrid/fusion
- Measurement v monitoring?
- Embedded sensors/IoT



2. Data overload

- Amount of data
- Type of data
- Quality
- Confidence/uncertainty
- Security
- Cost



3. Control strategies

- Confidence/uncertainty
- Deterministic v AI v hybrid approaches
- Domain shift



MISSION CONTROL CENTY +



Standards

- Traceability/calibration
- Data flow/software linkage

De facto v ISO

Metrology and standards advanced manufacturing

Christopher W Jones Engineering, Materials & Electrical Science

47th Intelligent Sensing Program – Sensing in Manufacturing (Manchester Conference Centre, 27 March 2018)



Future meeting?





- EPSRC and HVMC for funding
- HVMC Metrology Forum
- Met Map Conference Organising Committee Members
- All speakers
- Andrew Dickins who did all the real work

